## product data

industrial specialties ashland.com

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# soteras<sup>™</sup> MSi binder

for higher capacity lithium ion batteries

### general

Soteras™ MSi binder is a unique binder for high capacity silicon-based anodes in lithium ion batteries. It can easily be processed using standard industry practices.

Soteras™ Msi binder can control swelling, which results in superior cycle performance at capacities greater than 400 mAh/g when used with silicon oxide (SiOx), silicon composite (SiC), silicon oxide composite (SiOxC), or silicon graphene (Si-Gr) technologies.

Soteras™ MSi binder is a 2-component system, which can be used to replace conventional CMC and SB binder systems.

### physical properties

| product<br>name                  | component                | appearance   | viscosity (cps)             | рН        | moisture (%) |
|----------------------------------|--------------------------|--------------|-----------------------------|-----------|--------------|
| Soteras™                         | MSi-A                    | white powder | 7,000 – 11,000 <sup>1</sup> | 6.5 – 8.5 | 0 – 10       |
| MSi binder                       |                          |              | (2% aqueous solution)       |           |              |
|                                  | MSi-B                    | clear liquid | 500 – 3,000 <sup>1</sup>    | NA        | NA           |
|                                  |                          |              | (100% active)               |           |              |
| <sup>1</sup> Brookfield viscosit | ry, spindle #4 at 30 rpr | n at 25 °C   |                             |           |              |

#### key features of Soteras<sup>™</sup> MSi binder:

- o flexible and strong binder
- functional groups of binder that can interact physically/chemically with Si particles and/or Si/C composites
- compatible with industry processing requirements 0
- good slurry properties and stability 0
- electrochemical stability 0
- superior cycle performance at capacities greater than 400 mAh/g. 0

Suggested dosage: 2.5 - 5.0 wt% of anode active material, depending on the target capacity. Ratio: Soteras<sup>™</sup> MSi-A (95%): Soteras<sup>™</sup> MSi-B (5%). Soteras™ MSi-B is not a latex.



RESPONSIBLE CARE

## packaging

Soteras™ MSi-A binder is available in 25 kg drums Soteras™ MSi-B binder is available in 20-liter drums.

## product safety

Read and understand the Safety Data Sheet (SDS) before using this product.

