

who protects the high quality of cosmetic products?

we do.



ashland.com / efficacy usability allure integrity profitability

# we protect the high quality cosmetic products

Today's consumer are rightfully demanding when it comes to choosing their preferred personal care products. Selecting the right ingredients that deliver an effective level of protection against bacteria, yeast, and mold; bringing along no legal drawbacks can be the ultimate challenge at present. At Ashland, we are passionate and tenacious solvers who thrive on developing practical, innovative, and elegant solutions in personal care formulations provides all the help needed to select the right antimicrobial.

Ashland's family of antimicrobials offers a variety of solutions for personal care products. Designed to effectively protect and to help manufacturers comply with regulatory requirements. With every product our global team of solvers supports you with extensive technical lab service, in-depth microbiological expertise and application know-how. For country-specific availability please check ashland.com or contact your local sales representative.

Use our intuitive antimicrobial selector tool to find the perfect solution for your needs. The dynamic criteria help you to select from a wide range of technologies, and the news section keeps you tuned into latest trends.

Visit ashland.com/antimicrobialselector to learn more.

### biodegradable

Has attained a sufficient level of biodegradation that meets the requirements for 'ready' or 'inherent' according to OECD or related methods such as, 301, 302, or 306, or product has been assessed as being biodegradable based on a read-across to a chemical with similar structure or the product components have been analyzed for biodegradation potential.

### available in five categories

multifunctionals4-6
deodorant actives
natural antimicrobials
classic preservatives14-17
progressive preservatives

# natural

meets ISO 16128-2:2017 100% natural origin content standard

# nature-derived

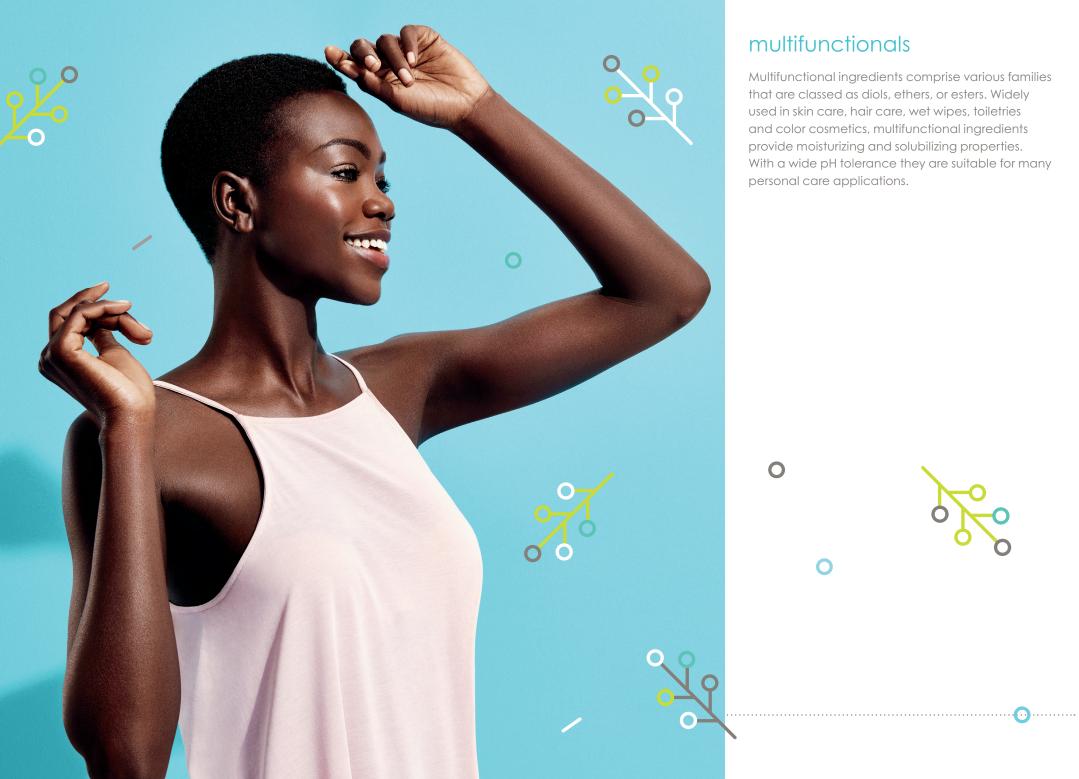
meets ISO 16128-2:2017 50% - 99% natural origin content standard

/ 2

# who is the safety belt for personal care products?







Multifunctional ingredients comprise various families that are classed as diols, ethers, or esters. Widely used in skin care, hair care, wet wipes, toiletries and color cosmetics, multifunctional ingredients provide moisturizing and solubilizing properties. With a wide pH tolerance they are suitable for many

multifunction	als																	
		ion					ure ion	activ agai			tics		tive 2)	y ina)	3)			_
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	wet wipes	Hd	max. temperature during production	gram+/gram- bacteria	yeast/mold	features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive	Technical Safety Standards for Cosmetics (TSSC 2015) (China)	acc. Mercosur	notes	biodegradable	ISO 16128 % natural origin
<b>sensiva™ sc 10</b> multifunctional	Ethylhexylglycerin (and) Caprylyl Glycol	0.5% - 2.0%	+++	+	+++	≤12	120°C	Х	х	<ul> <li>multifunctional ingredient boosted by ethylhexylglycerin</li> <li>booster for antimicrobials</li> <li>provides moisturizing and emolliency</li> <li>ideal for leave-on formulations</li> </ul>	no restrictions for the use in cosmetics	max. 6.66% (leave on) max. 7.14% (rinse-off)	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		C,	
sensiva™ sc 50 multifunctional	Ethylhexylglycerin	0.3% - 1.0%	+++	+	+++	≤12	120°C			<ul> <li>market-leading multifunctional ingredient</li> <li>skin care additive and emollient</li> <li>booster for antimicrobials</li> <li>boosting and fixating of fragrance ingredients</li> <li>effective against odor-causing bacteria</li> <li>ideal for all leave-on formulations</li> </ul>	no restrictions for the use in cosmetics	max. 2.0% (leave on) max. 8.0% (rinse-off)	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		C <sup>r:</sup>	
<b>sensiva™ sc 80</b> multifunctional	Propanediol (and) Caprylyl Glycol (and) Caprylhydroxamic Acid	0.3% - 1.5%	+++	+++	+++	<u>&lt;</u> 8	80°C	х	х	<ul> <li>well-balanced blend of multifunctional ingredients</li> <li>strong fungicidal efficacy</li> <li>provides antioxidant and well-aging benefits</li> <li>designed for challenging leave-on formulations, e.g. sun care</li> <li>not available in the US</li> </ul>	no restrictions for the use in cosmetics	max. 5.0% (leave on) max. 6.0% (rinse-off)	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		Ċ,	64%
<b>optiphen™ od</b> multifunctional	Caprylyl Glycol	0.3% - 2.0%	+++	++	+++	≤12	120°C	Х	x	<ul> <li>well-known multifunctional ingredient</li> <li>adds to microbial stability</li> <li>provides moisturizing and emolliency</li> <li>ideal for all leave-on formulations</li> </ul>	no restrictions for the use in cosmetics	max. 5.00%	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		C <sup>‡</sup>	
<b>effisin™ hd</b> multifunctional	1,2-Hexanediol	0.5% - 3.0%	+++	++	+++	≤12	120°C	х	x	<ul> <li>well-known multifunctional ingredient</li> <li>adds to microbial stability</li> <li>provides moisturizing and emolliency</li> <li>ideal for all face care formulations</li> </ul>	no restrictions for the use in cosmetics	safe as used	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		C,	
<b>effisin™ pg</b> multifunctional	Pentylene Glycol	1.0% - 5.0%	++	++	++	≤12	120°C	Х	х	<ul> <li>well-known multifunctional ingredient</li> <li>adds to microbial stability</li> <li>provides moisturizing and emolliency</li> <li>ideal for face care formulations</li> </ul>	no restrictions for the use in cosmetics	safe as used	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		Ċ	

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay

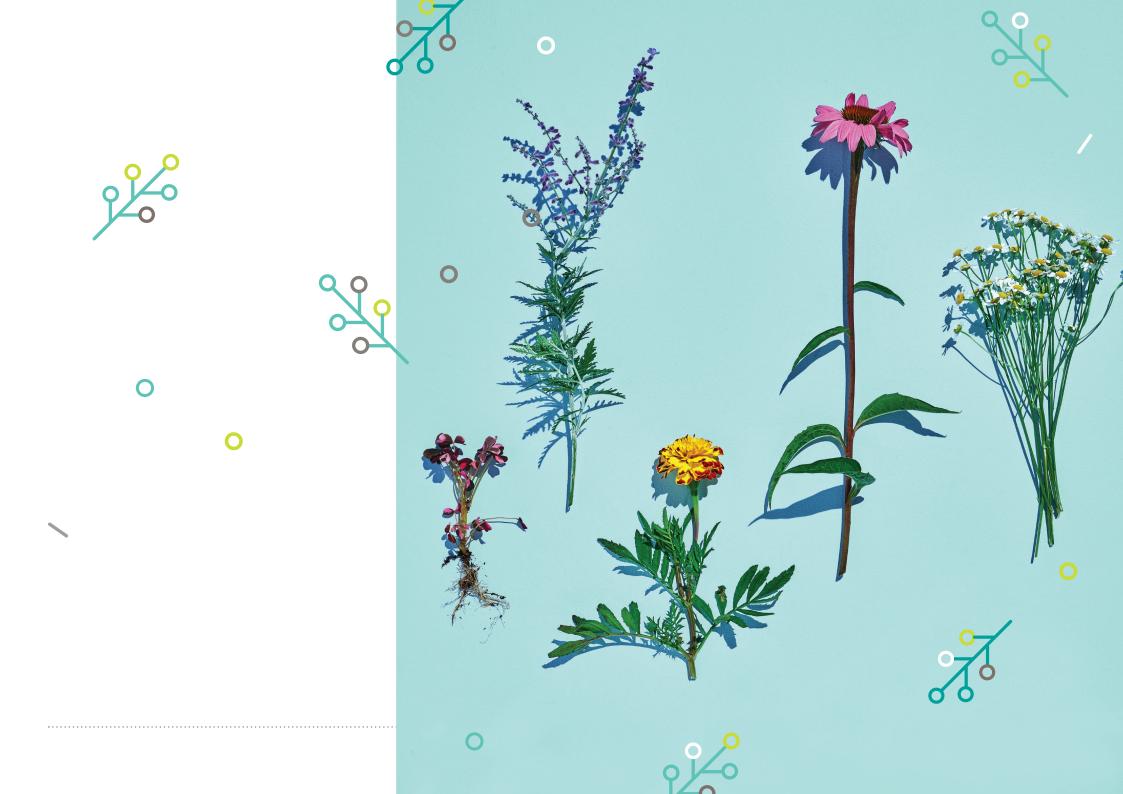


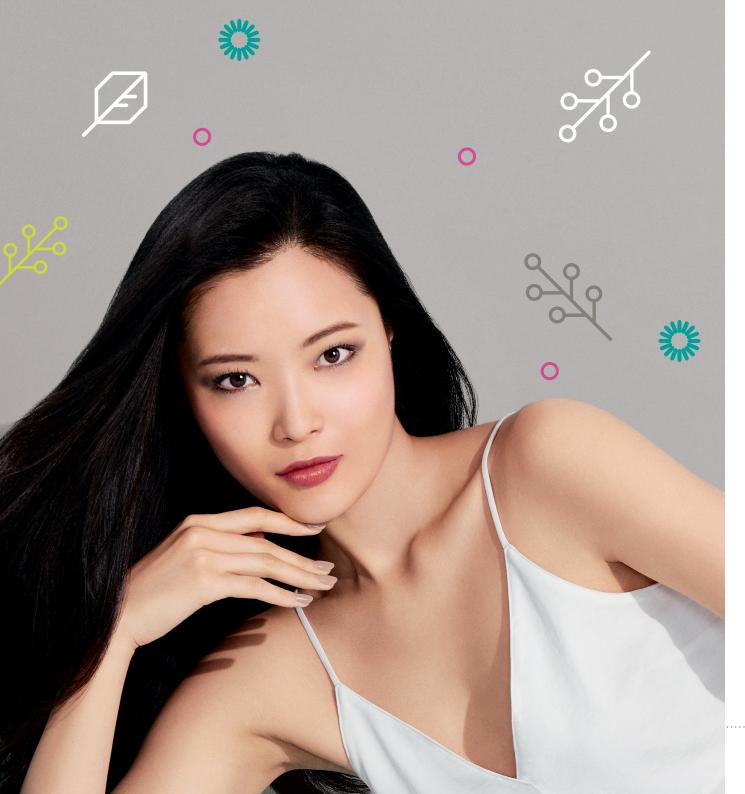
multifunction	als																	
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse - off	wet wipes	Н	max. temperature during production	gram+/gram- bacteria		features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive <sup>2)</sup>	Technical Safety Standards for Cosmetics (TSSC 2015) (China)	acc. Mercosur <sup>3)</sup>	notes	biodegradable	ISO 16128 % natural origin
<b>sensiva™ pa 20</b> multifunctional	Phenethyl Alcohol (and) Ethylhexylglycerin (and) Tocopherol	0.5% - 1.1%	+++	+	++	≤12	80°C	x	x	<ul> <li>multifunctional blend boosted by ethylhexylglycerin</li> <li>appealing rose-like odor</li> <li>ideal for leave-on formulations</li> </ul>	no restrictions for the use in cosmetics	max. 1.11%	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	max. 1.11%		Ċ	
<b>sensiva™ pa 30</b> multifunctional	Propanediol (and) Phenethyl Alcohol (and) Undecyl Alcohol (and) Tocopherol	1.0% - 2.0%	+++	+++	++	≤12	80°C	х	х	<ul> <li>multifunctional blend boosted by undecyl alcohol</li> <li>appealing rose-like odor</li> <li>ideal for neutral rinse-off formulations</li> </ul>	no restrictions for the use in cosmetics	max. 2.85%	no restrictions for the use in cosmetics	-	max. 2.85%		C <b>r</b> i	50%
<b>sensiva™ pa 40</b> multifunctional	Phenylpropanol (and) Propanediol (and) Caprylyl Glycol (and) Tocopherol	0.5% - 1.5%	+++	++	++	≤12	120°C	Х	х	<ul> <li>powerful multifunctional blend boosted by caprylyl glycol</li> <li>provides moisturizing and emolliency</li> <li>appealing floral scent</li> <li>designed for challenging leave-on formulations, e.g. sun care</li> </ul>	no restrictions for the use in cosmetics	safe as used	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		Ċ	30%
<b>phyteq™</b> raspberry i multifunctional	Raspberry Ketone	0.3% - 1.0%	+++	++	++	<u>&lt;</u> 8	80°C	×	x	<ul> <li>strong antioxidant and free radical scavenger benefits</li> <li>improves skin biology - anti-inflammation claim ex vivo</li> <li>ideal for leave-on formulations</li> </ul>	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		÷	
<b>phyteq™</b> <b>raspberry one</b> multifunctional	Phenylpropanol (and) Propanediol (and) Raspberry Ketone	0.5% - 2.0%	+++	++	++	<u>&lt;</u> 8	80 °C	Х	х	<ul> <li>innovative liquid blend of multifunctional ingredients with strong fungicidal efficacy</li> <li>perfect choice for difficult to preserve leave-on formulations such as sunscreens and pigmented emulsions</li> <li>extensive skin benefits including remarkable antioxidant and well-aging properties</li> </ul>	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		Ċ <sup>**</sup>	37%

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay









## deodorant actives

The development and evaporation of sweat can be an important mechanism for body temperature control or even be a crucial human survival strategy. And yet we all know that sweat can occur at most inappropriate moments even causing very unpleasant smell. This is because the axilla is a good breeding ground for bacteria that transform originally odorless sweat into volatile components generating an unwanted odor. sensidin™ pure skin multifunctional, sensidin™ do skin multifunctional and sensiva™ sc 50 multifunctional are effective deodorant actives that inhibit the growth and multiplication of odor-causing bacteria while being gentle to the skin.



O

deodorant ac	ctives																	
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	wet wipes	Hd	max. temperature during production	gram+/gram- bacteria		features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive <sup>2)</sup>	Technical Safety Standards for Cosmetics (TSSC 2015) (China)	acc. Mercosur <sup>3)</sup>	notes	biodegradable	ISO 16128 % natural origin
<b>sensiva™ sc 50</b> multifunctional	Ethylhexylglycerin	0.3% - 1.0%	+++	+	+++	≤12	120°C	Х		<ul> <li>market-leading deodorant ingredient</li> <li>booster for antimicrobials</li> <li>boosting and fixating of fragrance ingredients</li> <li>ideal for all deodorant formulations</li> </ul>	no restrictions for the use in cosmetics	max. 2.0% (leave on) max. 8.0% (rinse-off)	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		<b>*</b>	
<b>sensidin™ do</b> skin multifunctional	Propylene Glycol (and) Ethylhexylglycerin (and) Octenidine HCl	0.5% - 1.0%	+++	+	+++	≤12	120°C	X	х	<ul> <li>well-known blend of deodorant ingredients</li> <li>contains powerful octenidine</li> <li>deodorant protection for 24 hours</li> <li>gentle to the skin</li> <li>ideal for roll-on, spray, and areosol deodorants</li> </ul>	no restrictions for the use in cosmetics	safe as used	no restrictions for the use in cosmetics	-	no restrictions for the use in cosmetics			
sensidin™ pure skin multifunctional	Propanediol (and) Octenidine HCI	0.03 - 0.3%	+++	+	+++	≤12	120°C	X	X	<ul> <li>trendsetting skin multunctional</li> <li>very strong and fast efficacy on all body regions</li> <li>long-lasting deodorant protection for 48 hours</li> <li>respects the individual microbiome</li> <li>hypoallergenic</li> <li>ideal for roll-on, spray, and aerosol formulations</li> <li>contains powerful octenidine</li> </ul>	no restrictions for the use in cosmetics	safe as used	no restrictions for the use in cosmetics	-	no restrictions for the use in cosmetics			70%

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay



Ο



## naturals

At Ashland, we believe sustainability is vital to our planet for the health and wellbeing of future generations. Natural and biodegradable ingredients thereby play an imperative role. We support consumers in making ethical choices, reducing environmental footprint, and enhancing the quality of life within our communities while ensuring the long-term sustainability of personal care products.

The natural movement continues to drive consumer buying habits, so it's no surprise that marketers also harbor a preference for all things green.

Sensiva™ go natural multifunctional is a 100% natural blend. Based on carefully selected ingredients, sensiva™ go natural multifunctional inheres full-spectrum antimicrobial efficacy while being gentle to the skin.

With effisin<sup>™</sup> cg natural multifunctional and effisin<sup>™</sup> pg natural multifunctional, Ashland offers the two most important 1,2-diols available on the market based on a 100% natural feedstock – antimicrobial efficacy, moisturizing, and skin benefits in one product.

Looking for a natural bactericide to boost performance? Then effisin<sup>™</sup> la natural multifunctional is your costeffective go-to product with COSMOS validation.

naturals																		
		ion					on	activ agai			lics		tive <sup>2)</sup>	afety or (China)	6			
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	wet wipes	Hd	max. temperature during production	gram+/gram- bacteria	yeast/mold	features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive	Technical Safety Standards for Cosmetics (TSSC 2015) (Chin	acc. Mercosur <sup>3</sup>	notes	biodegradable	ISO 16128 % natural origin
<b>phyteq™</b> raspberry n multifunctional	Raspberry Ketone	0.3% - 1.0%	+++	++	++	<u>&lt;</u> 8	80°C	Х	Х	<ul> <li>strong antioxidant and free radical scavenger benefits</li> <li>improves skin biology - anti-inflammation claim ex vivo</li> <li>ideal for natural formulations</li> </ul>	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		Ċ,	100%
<b>sensiva™</b> go natural multifunctional	Caprylyl Glycol (and) Glyceryl Caprylate (and) Propanediol	0.5% - 2.0%	+++	+	+++	≤7	80°C	х	х	<ul> <li>natural multifunctional ingredients blend</li> <li>provides moisturizing, emolliency and re-fatting</li> <li>HRIPT tested: ideal for demanding skin</li> <li>designed for certified natural formulations: COSMOS validated</li> </ul>	no restrictions for the use in cosmetics	max. 5.00%	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		C <sup>**</sup>	100%
<b>effisin™</b> <b>cg natural</b> multifunctional	Caprylyl Glycol	0.3% - 2.0%	+++	++	+++	≤12	120°C	х	х	<ul> <li>provides moisturizing and emolliency</li> <li>compares to synthetic capryly glycol</li> <li>ideal for certified natural formulations: COSMOS validated</li> </ul>	no restrictions for the use in cosmetics	max. 5.00%	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		C*	100%
<b>effisin™</b> <b>Ia natural</b> multifunctional	Levulinic Acid (and) Aqua (Water)	max. 1.0%	++	++	++	<u>≤</u> 5.5	80°C	X		<ul> <li>good bactericidal efficacy</li> <li>cost-effective ready-to-process liquid</li> <li>ideal for certified natural formulations: COSMOS validated</li> </ul>	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		C 👘	100%
effisin™ pg natural multifunctional	Pentylene Glycol	1.0% - 5.0%	++	++	++	≤12	120°C	х	X	<ul> <li>provides moisturizing and emolliency</li> <li>compares to synthetic pentylene glycol</li> <li>ideal for certified natural formulations: COSMOS validated</li> <li>perfect for transparent formulations</li> <li>booster for microbial protection systems</li> </ul>	no restrictions for the use in cosmetics	max. 5.00%	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics	no restrictions for the use in cosmetics		C,	100%
<b>euxyl™ k 712</b> preservative	Sodium Benzoate (and) Potassium Sorbate (and) Aqua (Water)	0.5% - 1.5%	+++	+++	++	<u>≤</u> 5.5	80°C max. 4 hours	Х	Х	<ul> <li>market-leading organic acid blend</li> <li>cost-effective allrounder</li> <li>ideal for certified natural formulations: COSMOS &amp; NaTrue compliant</li> <li>ready-to-process liquid</li> </ul>	max. 1.96% (leave-on) max. 5.35% (rinse-off)	max. 3.33%	max. 1.96% (leave-on) max. 5.35% (rinse-off)	max. 1.96%	max. 1.96% (leave-on) max. 5.35% (rinse-off)		Ċ	55%

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay



naturals																		
		d ation					ture tion	activ agai			etics		ective <sup>2)</sup>	afety or (China)	( 3)		Û	ŗ
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	wet wipes	Hd	max. temperature during production	gram+/gram- bacteria	yeast/mold	features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Dire	Technical Safety Standards for Cosmetics (TSSC 2015) (Chin	acc. Mercosur	notes	biodegradable	ISO 16128 % natural origin
<b>euxyl™ k 903</b> preservative	Benzyl Alcohol (and) Benzoic Acid (and) Dehydroacetic Acid (and) Tocopherol	0.4% - 1.2%	+++	+++	+++	<u> &lt;</u> 6	80°C max. 4 hours	Х	х	<ul> <li>counterpart to market-leading euxyl<sup>™</sup> k 703 preservative</li> <li>enhanced antifungal properties</li> <li>ideal for certified natural formulations: COSMOS &amp; NaTrue compliant</li> </ul>	max. 1.23%	max. 3.70% (leave-on) max. 10.00% (rinse-off)	max. 1.23%	max. 1.23%	max. 1.23%	f	Ċ	
optiphen™ bsb-n preservative (North America) rokonsal™ bsb-n preservative (Rest of World)	Benzyl Alcohol (and) Benzoic Acid (and) Sorbic Acid (and) Glycerin	0.3% - 1.0%	+++	+++	++	<u>&lt;</u> 5.5	80°C max. 4 hours	х	х	<ul> <li>organic acid blend enhanced by benzyl alcohol</li> <li>contains natural glycerin for improved moisturizing</li> <li>enhanced antifungal properties</li> <li>ideal for certified natural formulations: COSMOS &amp; NaTrue validated</li> </ul>	max. 2.50%	max. 7.50% (leave-on) max. 25.00% (rinse-off)	max. 2.50%	max. 2.50%	max. 2.50%		Ċ	40%
<b>optiphen™</b> <b>bsb-w</b> preservative	Benzyl Alcohol (and) Sodium Benzoate (and) Potassium Sorbate (and) Aqua (Water)	0.3% - 1.0%	+++	+++	++	<u>&lt;</u> 5.5	80°C max. 4 hours	Х	х	<ul> <li>organic acid blend enhanced by benzyl alcohol</li> <li>enhanced antifungal properties</li> <li>ideal for certified natural formulations: COSMOS &amp; NaTrue compliant</li> </ul>	max. 2.50%	max. 5.64%	max. 2.50%	max. 2.50%	max. 2.50%		Ċ	36%
<b>euxyl™ eco 910</b> preservative	Benzyl Alcohol (and) Cymbopogon Flexuosus Leaf Oil (and) Tocopherol	0.5% - 1.0%	+++	+++	++	<u>&lt;</u> 8	40°C	Х	х	<ul> <li>benzyl alcohol boosted by trendsetting lemongrass oil</li> <li>persuades with scenting, anti-inflammatory and anti-oxidant properties</li> <li>ideal for certified natural formulations: COSMOS validated</li> </ul>	max. 1.10%	max. 3.33% (leave-on) max. 11.11% (rinse-off)	max. 1.10%	max. 1.10%	max. 1.10%		C i	10%

.....

+++ highly recommended, ++ recommended, + suitable, - not recommended

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay

f EU: Not to be used in aerosol dispensers (sprays).

ashland.com / 12

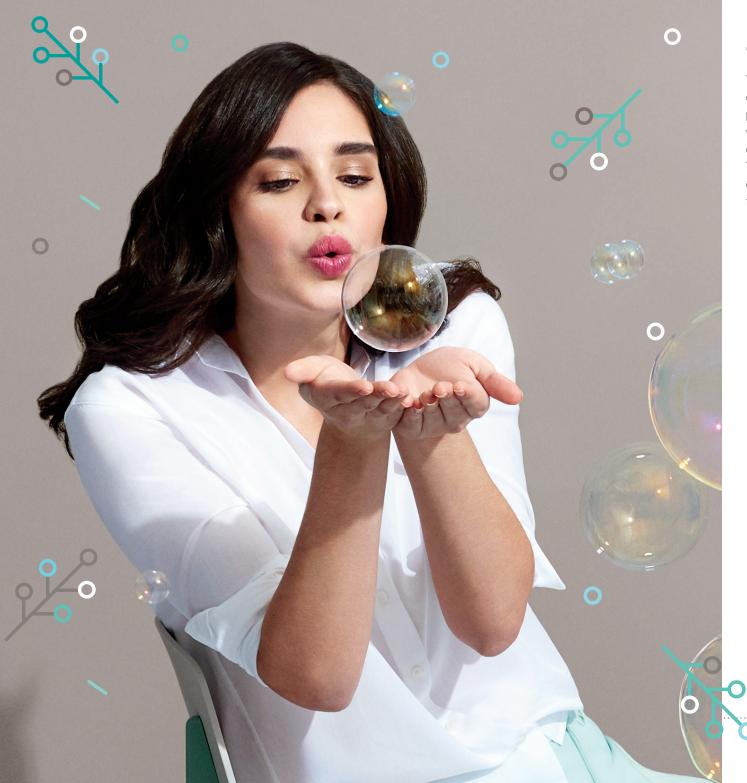
In addition to natural ingredients, we also use synthetic versions of naturally occurring substances with excellent efficacy and worldwide approval for rinse-off and leave-on applications. These powerful antimicrobials are suitable for a variety of natural personal care products and are compliant with a number of certification bodies such as NaTrue; COSMOS; IBD; NPA.

0



Ο

0



# classic preservatives

Tried and true, Ashland's classic preservatives deliver efficient antimicrobial power to a wide variety of personal care products. Balanced, synergistic and with broad spectrum protection, classic preservatives are compatible with many other cosmetic ingredients. These well-known actives are approved in most countries, effective at low doses, and can be used to support other antimicrobial systems.

classic prese	rvatives																	
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	wet wipes	Hq	max. temperature during production	gram+/gram- bacteria		features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive <sup>2)</sup>	Technical Safety Standards for Cosmetics ( TSSC 2015) (China)	acc. Mercosur <sup>3)</sup>	notes	biodegradable	ISO 16128 % natural origin
<b>germall™ 115</b> preservative	Imidazolidinyl Urea	0.2% - 0.6%	++	++	+	<u>&lt;</u> 9	60°C	Х		<ul> <li>powerful antibacterial</li> <li>provides head-space protection</li> <li>white, free-flowing hygroscopic powder</li> <li>cost-effective</li> </ul>	max. 0.6%	max. 1.00%	max. 0.6%	max. 0.6%	max. 0.6%	k;	Ċ	
<b>germall™ II</b> preservative	Diazolidinyl Urea	0.1% - 0.3%	++	++	+	≤9	60°C	X		<ul> <li>powerful antibacterial</li> <li>provides head-space protection</li> <li>cost-effective</li> </ul>	max. 0.5%	max. 0.5%	max. 0.5%	max. 0.5%	max. 0.5%	k	it.	
<b>germall™ plus</b> preservative	Diazolidinyl Urea (and) Iodopropynyl Butylcarbamate	0.05% - 0.2%	+++	+++	+++	<u>&lt;</u> 8	50°C	Х	х	<ul> <li>powerful preservative blend with strong fungicidal efficacy</li> <li>provides head-space protection</li> <li>white, free-flowing hygroscopic powder</li> <li>cost-effective</li> </ul>	max. 0.5%	max. 0.5%	max. 0.5%	max. 0.5%	max. 0.5%	i; k; n	Ċ	
<b>liquid</b> germall™ plus preservative	Diazolidinyl Urea (and) Iodopropynyl Butylcarbamate (and) Propylene Glycol	0.1% - 0.5%	+++	+++	+++	<u>&lt;</u> 8	50°C	x	X	<ul> <li>preservative blend with strong fungicidal efficacy</li> <li>provides head-space protection</li> <li>cost-effective</li> </ul>	max. 1.26%	max. 1.26%	max. 1.26%	max. 1.26%	max. 1.26%	i; k; n	*	
<b>germaben™ II</b> preservative	Diazolidinyl Urea (and) Methylparaben (and) Propylparaben (and) Propylene Glycol	0.5% - 1.0%	+++	+++	++	<u>&lt;</u> 8	60°C	X	x	<ul> <li>preservative blend with strong fungicidal efficacy</li> <li>provides head-space protection</li> </ul>	max. 1.66%	max. 1.66%	max. 1.66%	max. 1.66%	max. 1.66%	h; k	Ċ	
<b>euxyl™ k 500</b> preservative	Diazolidinyl Urea (and) Sodium Benzoate (and) Potassium Sorbate (and) Aqua (Water)	0.5% - 1.5%	+++	+++	++	<u>&lt;</u> 6	60°C	х	X	<ul> <li>preservative blend</li> <li>provides head-space protection</li> <li>cost-effective</li> </ul>	max. 2.50%	max. 2.50%	max. 2.50%	max. 2.50%	max. 2.50%	k	Ċ	
<b>euxyl™ k 510</b> preservative	DMDM Hydantoin (and) Methylchloroisothiazolinone/ Methylisothiazolinone <sup>4</sup>	0.1% - 0.4%	-	+++	-	<u>&lt;</u> 8	40°C	Х	×	<ul> <li>preservative blend</li> <li>provides head-space protection</li> <li>cost-effective</li> <li>suitable for neutral rinse-off applications</li> </ul>	max. 0.55% (rinse-off)	max. 0.27% (leave-on) max. 0.55% (rinse-off)	max. 0.55% (rinse-off)	max. 0.55% (rinse-off)	max. 0.55% (rinse-off)	a; j; k	Ċ	

Recommended use-concentrations are based on average active content. Please pay attention to the corresponding certificate of analysis.

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay 4) active ingredient without auxiliaries **a** Active ingredients without auxiliaries. For full INCI declaration kindly contact us. **h** EU: Not to be used in leave-on products designed for application on the nappy area of children under three years of age. **i** EU: Not to be used in oral and lip products; Not to be used in products for children under 3 years of age, except in bath products/shower gels and shampoo; Not to be used in body lotion and body cream. **j** EU: Approved only for rinse-off products. **k** EU: Finished product must be labelled with the warning 'releases formaldehyde' where the concentration of free formaldehyde in the finished product exceeds 10 ppm. **I** Japan: Not permitted in products that come into contact with mucous membranes. Required warning: Should not be used by infants or by people who are hypersensitive to formaldehyde. **n** U.S. and Japan: Not for use in aerosols.

Ashland<sup>®</sup>

classic preser	vatives																	
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse - off	wet wipes	Hd	max. temperature during production	gram+/gram- bacteria		features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive <sup>2)</sup>	Technical Safety Standards for Cosmetics (TSSC 2015) (China)	acc. Mercosur <sup>3)</sup>	notes	biodegradable	ISO 16128 % natural origin
<b>suttocide™ a</b> preservative	Sodium Hydroxymethylglycinate (and) Aqua (Water)	0.5% - 1.0%	++	++	++	≤12	60°C	х	x	<ul> <li>broad-spectrum preservative</li> <li>provides head-space protection</li> <li>high pH tolerance</li> </ul>	max. 1.00%	no restrictions for the use in cosmetics	max. 1.00%	max. 1.00%	max. 1.00%	k; o	Ċ	
<b>euxyl<sup>™</sup> k 100</b> preservative	Benzyl Alcohol (and) Methylchloroisothiazolinone/ Methylisothiazolinone⁴	0.05% - 0.15%	-	+++	-	<u>&lt;</u> 8	40°C	х	×	<ul> <li>fast acting preservative blend</li> <li>cost-effective</li> <li>suitable for neutral rinse-off applications</li> </ul>	max. 0.21% (rinse-off)	max. 0.10% (leave-on) max. 0.21% (rinse-off)	max. 0.21% (rinse-off)	max. 0.21% (rinse-off)	max. 0.21% (rinse-off)	a; j;	Ċ	
euxyl <sup>™</sup> k 120 preservative	Methylchloroisothiazolinone/ Methylisothiazolinone⁴	0.05% - 0.10%	-	+++	-	<u>&lt;</u> 8	40°C	х	x	<ul> <li>fast acting preservative blend</li> <li>cost-effective</li> <li>suitable for neutral rinse-off applications</li> </ul>	max. 0.10% (rinse-off)	max. 0.05% (leave-on) max. 0.10% (rinse-off)	max. 0.10% (rinse-off)	max. 0.10% (rinse-off)	max. 0.10% (rinse-off)	a; j;	C¢	
<b>euxyl<sup>™</sup> k 145</b> preservative	2-Bromo-2-Nitropropane- 1.3-Diol (and) Methylchloroisothiazolinone/ Methylisothiazolinone⁴	0.05% - 0.30%	-	+++	-	<u>&lt;</u> 8	40°C	Х	x	<ul> <li>fast acting preservative blend</li> <li>cost-effective</li> <li>suitable for neutral rinse-off applications</li> </ul>	max. 0.30% (rinse-off)	max. 0.15% (leave-on) max. 0.30% (rinse-off)	max. 0.30% (rinse-off)	max. 0.30% (rinse-off)	max. 0.30% (rinse-off)	a; d; j; k	C.	
s&m bronopol rch preservative	2-Bromo-2-Nitropropane- 1.3-Diol	max. 0.1%	++	++	++	<u>&lt;</u> 8	40°C	X		<ul> <li>crystalline preservative</li> <li>activity against gram-negative bacteria (Pseudomonas sp.)</li> <li>fast acting at low use levels</li> </ul>	max. 0.10%	max. 0.10%	max. 0.10%	max. 0.10%	max. 0.10%	d; k	Ċ	
<b>rokonsal™ se-2</b> preservative	2-Bromo-2-Nitropropane-1 (and) 3-Diol (and) Ethylparaben (and) Myrtrimonium Bromide (and) PPG-2 Methyl Ether (and) Aqua (Water)	0.1% - 0.3%	+++	+++	++	<7	40°C	X	X	<ul> <li>fast acting preservative blend at low use-concentrations</li> <li>not available in North America</li> </ul>	max. 1.25%	max. 1.25%	max. 1.25%	max. 1.25%	max. 1.25%	d; k	÷	

continued on next page >

Recommended use-concentrations are based on average active content. Please pay attention to the corresponding certificate of analysis.

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay 4) active ingredient without auxiliaries a Active ingredients without auxiliaries. For full INCI declaration kindly contact us.

**d** Avoid formulations of nitrosamines.

**j** EU: Approved only for rinse-off products.

k EU: Finished product must be labelled with the warning 'releases formaldehyde' where the concentration of free formaldehyde in the finished product exceeds 10 ppm.

• Avoid cationics and citrus perfumes. Citrus perfumes may lead to discoloration.



classic preser	vatives																	
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	wet wipes	РН	max. temperature during production	gram+/gram- bacteria		features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive <sup>2)</sup>	Technical Safety Standards for Cosmetics (TSSC 2015) (China)	acc. Mercosur <sup>3)</sup>	notes	biodegradable	ISO 16128 % natural origin
<b>euxyI<sup>™</sup> k 320</b> preservative	Phenoxyethanol (and) Methylparaben (and) Ethylparaben (and) Propylene Glycol	0.5% - 1.4%	+++	++	++	<u>&lt;</u> 8	80°C	Х	х	<ul> <li>preservative blend based on short-chain parabens</li> <li>high pH and temperature tolerance</li> <li>cost-effective</li> </ul>	max. 1.42%	max. 1.42%	max. 1.42%	max. 1.42%	max. 1.42%	е	C.	
<b>euxyI<sup>™</sup> k 350</b> preservative	Phenoxyethanol (and) Methylparaben (and) Ethylparaben (and) Propylene Glycol (and) Ethylhexylglycerin	0.5% - 1.4%	+++	++	++	<u>&lt;</u> 8	80°C	X	x	<ul> <li>preservative blend boosted by ethylhexylglycerin</li> <li>high pH and temperature tolerance</li> </ul>	max. 2.00%	max. 2.00%	max. 2.00%	max. 2.00%	max. 2.00%	e	Ċ,	
s&m methylparaben preservative	Methylparaben	max. 0.40%	++	++	++	<u>&lt;</u> 8	80°C	X	х	<ul> <li>o crystalline preservative</li> <li>o cost effective</li> </ul>	max. 0.44%	max. 0.40%	max. 0.44%	max. 0.44%	max. 0.44%		Ċ	

Recommended use-concentrations are based on average active content. Please pay attention to the corresponding certificate of analysis.

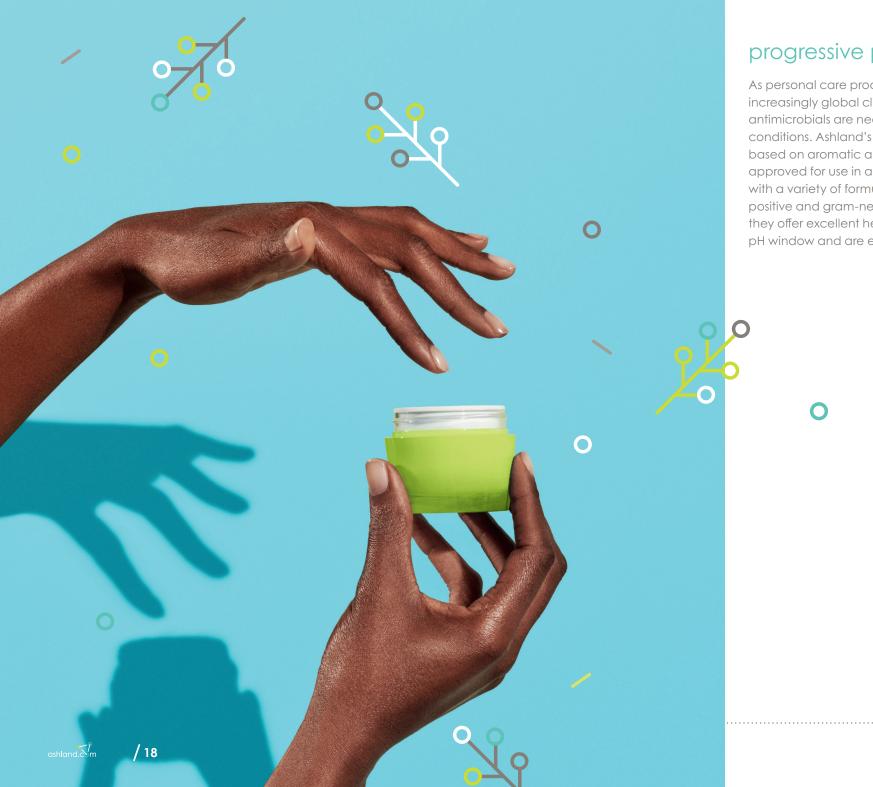
1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay

e The efficacy will be reduced with ethoxylated surfactants.



0

.....



## progressive preservatives

As personal care product manufacturers sell to an increasingly global client base, reliable and effective antimicrobials are needed to protect under various conditions. Ashland's progressive preservatives are based on aromatic alcohols and organic acids, approved for use in all major markets and compatible with a variety of formulations. Effective against grampositive and gram-negative bacteria, yeast and mold, they offer excellent heat stability, work across a wide pH window and are easily solubilized in water.

progressive p	reservatives																	
		ion					on	activ agai			ics		tive 2)	( ina)				
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	wet wipes	Hd	max. temperature during production	gram+/gram- bacteria	yeast/mold	features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive	Technical Safety Standards for Cosmetics (TSSC 2015) (China)	acc. Mercosur <sup>3)</sup>	notes	biodegradable	ISO 16128 % natural origin
<b>optiphen™ gp</b> preservative	Phenoxyethanol (and) o-Cymen-5-ol (and) Caprylhydroxamic Acid (and) Propanediol (and) Propylene Carbonate	0.4% - 1.5%	+++	+++	+++	<u>&lt;</u> 8	80 °C	Х	X	<ul> <li>blend with unique delivery system for optimized efficacy</li> <li>designed for challenging leave-on formulations, e.g. sun care</li> <li>contains natural ingredients</li> <li>designed for demanding skin</li> <li>ideal for facial care formulations incl. masks</li> <li>not available in the US</li> </ul>	max. 2.50%	max. 2.50%	max. 2.50%	max. 2.50%	max. 2.50%		C <sup>r*</sup>	37%
<b>euxyl™ k 700</b> preservative	Phenoxyethanol (and) Benzyl Alcohol (and) Potassium Sorbate (and) Aqua (Water) (and) Tocopherol	0.5% - 1.5%	+++	+++	++	≤5.5	80°C (max. 4 hours)	Х	Х	<ul> <li>optimized blend with improved color stability</li> <li>ocost efficient allrounder</li> <li>designed for demanding skin</li> </ul>	max. 3.20%	max. 3.20%	max. 3.20%	max. 3.20%	max. 3.20%		C 👘	
<b>euxyl™ k 701</b> preservative	Phenoxyethanol (and) Benzoic Acid (and) Dehydroacetic Acid (and) Ethylhexylglycerin	0.4% - 1.2%	+++	+++	+++	<u>&lt;</u> 6	80°C (max. 4 hours)	Х	Х	<ul> <li>optimized blend boosted by ethylhexylglycerin</li> <li>ideal mild solution for wet wipes</li> </ul>	max. 1.26%	max. 1.26%	max. 1.26%	max. 1.26%	max. 1.26%	f	<b>*</b>	
<b>euxyl™ k 702</b> preservative	Phenoxyethanol (and) Benzoic Acid (and) Dehydroacetic Acid (and) Polyaminopropyl Biguanide (and) Ethylhexylglycerin (and) Aqua (Water)	0.4% - 1.0%	+++	++	+++	<u>&lt;</u> 6	80°C (max. 4 hours)	Х	X	<ul> <li>highly effective blend boosted by ethylhexylglycerin and biguanide</li> <li>contains ethylhexylglycerin for performance boosting</li> <li>designed for challenging formulations</li> </ul>	max. 1.35%	max. 1.35%	max. 1.35%	max. 1.35%	max. 1.35%	f; g		
<b>euxyl™ k 703</b> preservative	Phenoxyethanol (and) Benzoic Acid (and) Dehydroacetic Acid	0.4% - 1.2%	+++	+++	+++	<u> &lt;</u> 6	80°C (max. 4 hours)	Х	Х	<ul> <li>market-leading blend of organic acids and aromatic alcohol</li> <li>highly cost effective</li> <li>ideal for all wet wipe formulations</li> </ul>	max. 1.23%	max. 1.23%	max. 1.23%	max. 1.23%	max. 1.23%	f	Ċ	
optiphen <sup>™</sup> bsp preservative (North America) rokonsal <sup>™</sup> bsp preservative (Rest of World)	Phenoxyethanol (and) Benzoic Acid (and) Sorbic Acid (and) Propylene Glycol	0.3% - 1.0%	+++	+++	++	≤5.5	80 °C (max. 4 hours)	Х	Х	<ul> <li>blend of organic acids and phenoxyethanol</li> <li>cost effective</li> <li>ideal for all wet wipe formulations</li> </ul>	max. 2.50%	max. 2.50%	max. 2.50%	max. 2.50%	max. 2.50%		C*	

Recommended use-concentrations are based on average active content. Please pay attention to the corresponding certificate of analysis.

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay

f EU: Not to be used in aerosol dispensers (sprays). g EU: Not to be used in applications that may lead to exposure of the end-user's lungs by inhalation.



progressive p	reservatives																	
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	wet wipes	Н	max. temperature during production	gram+/gram- bacteria	inst	features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive <sup>2)</sup>	Technical Safety Standards for Cosmetics (TSSC 2015) (China)	acc. Mercosur <sup>3)</sup>	notes	biodegradable	ISO 16128 % natural origin
euxyl <sup>™</sup> k 720 preservative	Propylene Glycol (and) Benzoic Acid (and) Caprylyl Glycol	1.0% - 2.0%	+++	+++	+++	<u>≤</u> 5.5	80°C (max. 4 hours)	Х	Х	<ul> <li>aromatic alcohol-free blend with caprylyl glycol</li> <li>provides skin moisturization</li> <li>no discoloration risk</li> <li>ideal for face and sun care formulations</li> </ul>	max. 2.50% (leave-on) max. 12.50% (rinse-off)	max. 25.00%	max. 2.50% (leave- on) max. 12.50% (rinse-off)	max. 2.50%	max. 2.50% (leave- on) max. 12.50% (rinse-off)		Ċ	
euxyl™k 830 preservative	Phenoxyethanol (and) Ethylhexylglycerin (and) Octenidine HCI	0.5% - 1.0%	+++	+	+++	<u>&lt;</u> 12	120°C	Х	х	<ul> <li>optimized blend with strong fungicidal effect</li> <li>contains ethylhexylglycerin as performance booster</li> <li>contributes to in-process production hygiene</li> <li>designed for challenging formulations</li> </ul>	max. 1.11%	max. 1.11%	max. 1.11%	-	max. 1.11%			
<b>euxyI™k 900</b> preservative	Benzyl Alcohol (and) Ethylhexylglycerin (and) Tocopherol	0.5% - 1.0%	+++	+	+++	≤12	120°C	Х	×	<ul> <li>counterpart to market-leading euxyl<sup>™</sup> pe 9010 preservative</li> <li>contains ethylhexylglycerin as performance booster</li> <li>ideal for emulsions, transparent gels and wet wipe formulations</li> </ul>	max. 1.11%	safe as used	max. 1.11%	max. 1.11%	max. 1.11%	е	C*	
<b>euxyI<sup>™</sup> k 940</b> preservative	Phenoxyethanol (and) Benzyl Alcohol (and) Ethylhexylglycerin (and) Tocopherol	0.5% - 1.5%	+++	+	+++	<u>&lt;</u> 12	120°C	Х	х	<ul> <li>blend with optimized alcohol content for increased usability</li> <li>contains ethylhexylglycerin as performance booster</li> <li>powerful at low use-concentrations</li> </ul>	max. 2.50%	max. 2.50%	max. 2.50%	max. 2.50%	max. 2.50%		Ċ	
<b>euxyl™ pe 9010</b> preservative	Phenoxyethanol (and) Ethylhexylglycerin	0.5% - 1.0%	+++	+	+++	<u>&lt;</u> 12	120°C	Х	x	<ul> <li>market-leading preservative blend</li> <li>contains ethylhexylglycerin as performance booster</li> <li>proven to being microbiome gentle</li> <li>designed for all leave-on formulations</li> </ul>	max. 1.11%	max. 1.11%	max. 1.11%	max. 1.11%	max. 1.11%	е	Ċ	
<b>optiphen™</b> preservative	Phenoxyethanol (and) Caprylyl Glycol	0.5% - 1.5%	+++	++	+++	<u>≤</u> 12	120°C	Х	X	<ul> <li>blend with reduced aromatic alcohol content</li> <li>contains caprylyl glycol</li> <li>provides skin moisturization</li> <li>compatible with ethoxylated surfactants</li> <li>ideal for leave-on formulations</li> </ul>	max. 1.79%	max. 1.79%	max. 1.79%	max. 1.79%	max. 1.79%		* <b>*</b> 0	

.....

+++ highly recommended, ++ recommended, + suitable, - not recommended

Recommended use-concentrations are based on average active content. Please pay attention to the corresponding certificate of analysis.

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay.

e The efficacy will be reduced with ethoxylated surfactants.

ashland.com / 20

progressive pre	eservatives																	
trade name <sup>1</sup>	INCI name	recommended use-concentration	leave-on	rinse-off	we† wipes	Hd	max. temperature during production	gram+/gram- bacteria		features and benefits	acc. EU Cosmetics Regulation	acc. CIR (USA)	acc. ASEAN Cosmetic Directive <sup>2)</sup>	Technical Safety Standards for Cosmetics (TSSC 2015) (China)	acc. Mercosur <sup>3)</sup>	notes	biodegradable	ISO 16128 % natural origin
<b>optiphen<sup>™</sup> 200</b> preservative	Phenoxyethanol (and) Caprylyl Glycol	0.5% - 1.3%	+++	++	+++	≤12	120°C	Х	x	<ul> <li>well-balanced blend</li> <li>contains caprylyl glycol</li> <li>provides skin moisturization</li> <li>compatible with ethoxylated surfactants</li> <li>ideal for leave-on formulations</li> </ul>	max. 1.35%	max. 1.35%	max. 1.35%	max. 1.35%	max. 1.35%		Ċ	
<b>optiphen™ plus</b> preservative	Phenoxyethanol (and) Caprylyl Glycol (and) Sorbic Acid	0.5% - 1.5%	+++	+++	+++	<u> &lt;</u> 6	80°C	Х	х	<ul> <li>blend with strong antifungal properties</li> <li>contains caprylyl glycol</li> <li>provides skin moisturization</li> <li>compatible with ethoxylated surfactants</li> <li>ideal for leave-on formulations</li> </ul>	max. 1.91%	max. 1.91%	max. 1.91%	max. 1.91%	max. 1.91%		C 👘	
s&m phenoxyethanol rch preservative	Phenoxyethanol	max. 1%	++	++	++	≤12	120°C	Х	X	<ul> <li>market-leading preservative</li> <li>vapor phase activity</li> <li>ideal for all formulations</li> </ul>	max. 1.00%	max. 1.00%	max. 1.00%	max. 1.00%	max. 1.00%		Ċ	
<b>effisin™ pe 5</b> preservative	Phenoxyethanol	max. 1%	++	++	++	≤12	120°C	Х	X	<ul> <li>market-leading preservative</li> <li>vapor phase activity</li> <li>ideal for all formulations</li> <li>contains 5 ppm phenol</li> </ul>	max. 1.00%	max. 1.00%	max. 1.00%	max. 1.00%	max. 1.00%		C)*	

.....

+++ highly recommended, ++ recommended, + suitable, - not recommended

Recommended use-concentrations are based on average active content. Please pay attention to the corresponding certificate of analysis.

1) Subject to name changes. 2) ASEAN: Brunei, Cambodia, Indonesia, Laos, Malaysia, Myanmar, the Philippines, Singapore, Thailand, and Vietnam. 3) Mercosur: Argentina, Brazil, Paraguay, Uruguay.











#### regional centers

North America Bridgewater, NJ USA Tel: +1 800 505 8984

**Europe** Switzerland Tel: +41 52 560 5538

**Middle East, Africa** Istanbul, Turkey Tel: +90 216 538 08 00

**China** Shanghai Tel: +86 021 6090 6606

**India** Mumbai Tel: +91 22 61484646

Asia Pacific Singapore Tel: +65 6775 5366

Latin America Sao Paulo, Brazil Tel: + 5511 3649 0455

#### ashland.com/antimicrobialselector

- ® Registered trademark, Ashland or its subsidiaries, registered in various countries
- ™ Trademark, Ashland or its subsidiaries, registered in various countries
- \*trademark owned by third party
- © 2023, Ashland / PHC17-1034.7

The information contained in this document and the various products described are intended for use only by persons having technical skill and at their own discretion and risk after they have performed necessary tests and evaluations of the products and their uses. All statements, information and data presented herein are believed to be accurate and reliable, but are not to be taken as a guarantee, an express warranty, or an implied warranty of merchantability or fitness for a particular purpose, or representation, express or implied, for which Ashland and its subsidiaries assume legal responsibility. A purchaser must make its own determination of a product's suitability for purchaser's use, the protection of the environment, and the health and safety of its employees and customers. We make no warranty against infringement of any patents by reason of purchaser's use of any product or formulation described in this document.