

imagine a healthy,  
beautiful smile

—  
oral care product guide



[ashland.com](http://ashland.com) / efficacy usability allure integrity profitability™

# smile and the world smiles with you

At Ashland, we are committed to creating innovative ingredient technologies that improve the efficacy, usability and consumer appeal of oral care products. Toothpaste, mouthwash, and denture adhesives are just a few of the oral care products that benefit from the use of our ingredients. Today, Ashland's broad oral care ingredient portfolio includes bioadhesive polymers, teeth bleaching agents, stain removers, rheology modifiers, mouth moisturizers, and custom encapsulates.

Ashland solvers are focused on innovation and continue to see and understand the market activity and emerging trends around the world. In pursuit of new solutions, we bring all of the technical disciplines together, including molecular (synthesis) science, analytical, microbiology research, materials science, encapsulation technology, consumer evaluation and application/formulation development. New materials, tailor-made and custom grades are routinely evaluated by our global network of application and formulation scientists to solve technical challenges and delight consumers.

Our success depends on your success and we stand ready to solve with you at every step from innovative ingredients to technical service and awareness of market trends. We do more than just manufacture innovative ingredients to demanding quality standards; our products are supported by dedicated oral care solvers. We are committed to helping you grow.

Get to know us and you'll see how Ashland keeps the world smiling.

# enhancing performance of oral care products

Ashland works to understand the properties of our ingredients and their performance in oral care formulations. With our global network of oral care laboratories staffed with experienced scientists, we routinely conduct *in vitro* performance evaluations of toothpaste, mouth rinse and denture adhesive formulations. We support all our ingredient solutions with formulation expertise and robust testing resources, including:

- **assessment of actives delivery and retention** to teeth and mucous membranes
- **characterization of polymer** effects on prevention of enamel demineralization from dietary acids
- **measurement of rheology** and complex flow behavior using advanced techniques
- **formulation of laboratory-scale toothpaste** batches and stability testing
- evaluation of **teeth cleaning/stain removal, stain prevention or whitening** by instrumental color measurement
- evaluation and formulation of **teeth whiteners**
- **assessment of toothpaste** using V-8 brushing machine and mouth wash on bovine enamel and artificial teeth
- *in vitro* **evaluation of denture adhesive formulations** performance as well as extensive formulation knowledge
- **consumer panel testing** of toothpaste and mouthwash formulations

We can help solve difficult formulating challenges and bring new formulations to market faster. Ashland will work with you to find new and better ways to deliver oral health and create beautiful smiles.



## global capabilities

- technical service scientists to help formulators bring new and improved formulations quickly to consumers
- oral care *in vitro* evaluation of ingredients and formulations to provide new and improved end-product benefits
- technical leadership in science of rheology and bioadhesion
- innovative starter formulations and new market concepts
- demonstration of consumer-perceivable benefits using consumer panels
- synthesis of new polymers and evaluation using advanced analytical and material science methods for understanding of structure function relationship

# formulation solutions from Ashland

Ashland is a leading supplier of innovative ingredients that solve complex formulation challenges in toothpaste, mouthwash, denture adhesives, denture cleanser tablets, tooth whiteners and mouth moisturizers.

## solutions for high performance denture adhesives

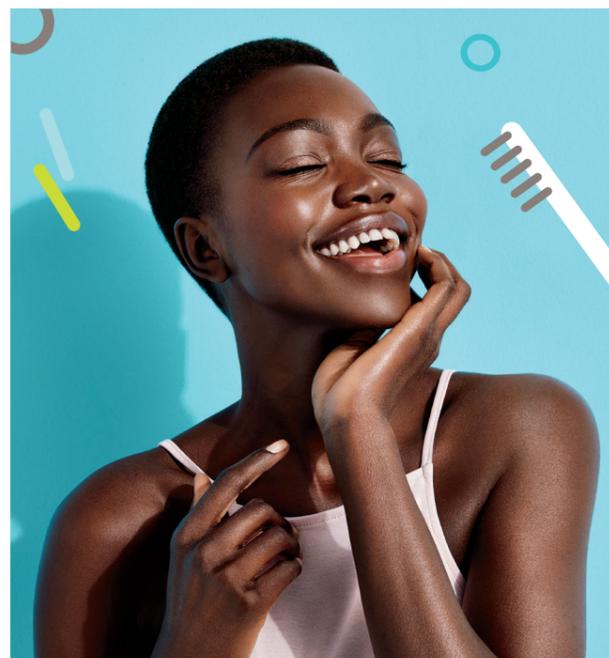
For denture wearers, adhesives that hold dentures in place throughout the day are critical. Our polymers give the duration and strength of hold expected of modern denture adhesives creams, powders and pads. Aqualon™ and Blanose™ carboxymethylcellulose (CMC) gives initial tack to denture adhesives while Gantrez™ AN polymer salts such as MS-955 provide duration of hold in denture adhesives.

## solutions for delivery and retention of actives

Delivering and retaining actives in the mouth are key for improving efficacy of toothpaste and mouthwashes. The combination of Gantrez™ S-97 polymer with a surfactant greatly enhances the buccal retention of active materials that are water insoluble and emulsifiable by the surfactant such as antimicrobial agents and flavors to provide long-lasting benefits.

## solutions for whiter teeth

With consumers around the world wanting whiter and brighter teeth, Ashland offers Plasdone™ K-29/32 polymer to gently and effectively lift staining agents during brushing or rinsing, leaving teeth measurably whiter. For teeth bleaching, Peroxydone™ complexes are very stable, powder complexes of hydrogen peroxide and polymers that release hydrogen peroxide on contact with saliva in the mouth. These novel polymers can be formulated into a wide range of product forms including liquids, gels, tablets, strips and films for whiter teeth.



## solutions to modify and control rheology

Ashland offers the widest range of cellulose ether and synthetic polymers to modify and control rheology.

Ashland's cotton- and wood-derived cellulose ethers offer formulators a wide range of nature-based options for thickening, rheological modification, and film formation, with a natural origin content of up to 80%.<sup>(1)</sup>

As toothpaste formulations have become diversified, driven by new actives and need for increasing performance, we have responded with tailor made grades and types of rheology modifiers to meet the needs of specific applications.

<sup>1</sup>: natural origin content defined by the ISO standard 16128

## solutions for mouth lubrication and moisturization

With the increasing use of medications around the world, a growing number of consumers seek artificial saliva or mouth moisturizing gels, sprays and rinses to address dry mouth. Mouth moisturizer formulations are designed to have the flow and lubricity similar to natural saliva as well as high mucoadhesion to stay in the mouth between applications.

# Ashland oral care ingredient portfolio overview

we invite formulators to explore our commercial ingredients

|   | application |           |              |                 |                    | function                 |             |                  |           |                     |            |                  |               |                |                |                    |
|---|-------------|-----------|--------------|-----------------|--------------------|--------------------------|-------------|------------------|-----------|---------------------|------------|------------------|---------------|----------------|----------------|--------------------|
|   | toothpaste  | mouthwash | denture care | teeth whiteners | mouth moisturizers | actives/flavors delivery | bioadhesion | foam enhancement | hydration | oxidative whitening | protectant | rheology control | stain removal | tablet binding | tartar control | visual enhancement |
| <b>polymers: synthetic</b>                          |             |           |              |                 |                    |                          |             |                  |           |                     |            |                  |               |                |                |                    |
| flexithix™ polymers                                 | •           |           | •            |                 |                    |                          |             |                  |           |                     | •          |                  |               |                |                |                    |
| gantrez™ AN polymers                                |             |           | •            |                 |                    | •                        |             |                  |           |                     |            |                  |               |                |                |                    |
| gantrez™ S polymers                                 | •           | •         | •            |                 | •                  | •                        | •           |                  |           |                     | •          |                  |               |                | •              |                    |
| gantrez™ MS-955 polymer                             |             |           | •            |                 |                    | •                        |             |                  |           |                     | •          |                  |               |                |                |                    |
| plasdome™ K polymers                                | •           | •         | •            | •               | •                  | •                        |             |                  |           |                     | •          | •                | •             | •              |                |                    |
| plasdome™ S-630 polymer                             |             |           | •            |                 | •                  | •                        |             |                  |           |                     | •          |                  |               | •              |                |                    |
| polyplasdome™ polymers                              | •           |           | •            |                 |                    |                          |             |                  |           |                     | •          |                  |               |                |                |                    |
| <b>polymers: cellulose ethers</b>                   |             |           |              |                 |                    |                          |             |                  |           |                     |            |                  |               |                |                |                    |
| aqualon™ and blanose™ sodium carboxymethylcellulose | •           |           | •            |                 | •                  | •                        |             |                  |           |                     | •          |                  |               |                |                |                    |
| benecel™ hydroxypropylmethylcellulose               | •           |           |              |                 |                    |                          |             | •                |           |                     |            |                  |               |                |                |                    |
| klucel™ hydroxypropylcellulose                      | •           | •         |              | •               | •                  |                          |             |                  |           |                     | •          |                  | •             |                |                |                    |
| natrosol™ hydroxyethyl cellulose                    | •           | •         |              |                 | •                  |                          |             |                  |           |                     | •          |                  |               |                |                |                    |
| <b>polymer complexes</b>                            |             |           |              |                 |                    |                          |             |                  |           |                     |            |                  |               |                |                |                    |
| peroxydone™ complexes                               |             |           | •            | •               |                    | •                        | •           |                  | •         |                     | •          | •                |               |                |                |                    |
| <b>encapsulation technology</b>                     |             |           |              |                 |                    |                          |             |                  |           |                     |            |                  |               |                |                |                    |
| captivates™ HC encapsulates                         | •           | •         | •            |                 |                    | •                        |             |                  |           |                     |            |                  |               |                |                | •                  |
| captivates™ GL encapsulates                         | •           |           |              |                 |                    | •                        |             |                  |           |                     |            |                  |               |                |                | •                  |
| <b>hydrogels</b>                                    |             |           |              |                 |                    |                          |             |                  |           |                     |            |                  |               |                |                |                    |
| lubrajel™ BA hydrogel                               |             | •         |              |                 | •                  |                          |             |                  | •         |                     | •          |                  |               |                |                |                    |
| <b>other</b>  |             |           |              |                 |                    |                          |             |                  |           |                     |            |                  |               |                |                |                    |
| allantoin   | •           | •         | •            |                 | •                  |                          |             |                  |           |                     | •          |                  |               |                |                |                    |

nature-derived  
meets ISO 16128-2:2017 50% - 99% natural origin content standard

\*Lubrajel is a registered trademark of United-Guardian, Inc.  
† natural origin content is grade dependent based on capsule inner phase

# an introduction to Ashland oral care ingredient portfolio

## polymers: synthetic

### gantrez™ AN polymers

Gantrez™ polymers are a family of synthetic copolymers based on methyl vinyl ether (MVE) and maleic anhydride that offer excellent bioadhesive properties. The anhydride powders (AN grades) are the base polymer for making polymer salts used as bioadhesives in denture adhesive applications. The AN grades are available in a range of molecular weights, but are not used directly in oral care applications.

| grade  | structure |
|--------|-----------|
| AN-169 |           |

### gantrez™ S polymers

**INCI Name:** PVM/MA copolymer

Gantrez™ S polymers are the free acid form of copolymers of MVE and maleic anhydride utilized for their excellent film-forming properties; highly-effective chelation and exceptional bioadhesive performances in wet environments. Gantrez™ S polymers are available in a range of molecular weights.

### toothpastes and mouthwashes

Gantrez™ S polymers are an excellent mucosal adhesive for delivery and retention of antimicrobial agents, colors and flavors. In addition, Gantrez™ S polymers impart tartar control and dentin tubule flow reduction. Gantrez™ S polymers are available as aqueous solutions and/or powder, depending on the grade.

### denture cleansers

In denture cleansers, Gantrez™ S polymers provide active and flavor delivery.

| grade | structure |
|-------|-----------|
| S-97  |           |
| S-96  |           |

### key benefits:

- offers bioadhesion to enable delivery of actives to mucous membranes
- delivers and retains oral care actives in the mouth for up to 12 hours
- holds flavors, botanicals, colors, coolants and other water-insoluble actives in the mouth
- gives tartar control
- forms film to reduce flow to dentin tubule

### gantrez™ MS-955 polymer

**INCI Name:** calcium/sodium PVM/MA copolymer

Gantrez™ MS-955 polymer is a mixed sodium and calcium salt of MVE and maleic anhydride copolymer supplied as an off-white powder. The polymer is slowly soluble in water, resulting in amber-colored solutions with high viscosity and adhesion.

### denture adhesives

Gantrez™ MS-955 polymer delivers the long-term hold expected of modern denture adhesives. It is used in denture adhesive formulations with Aqualon™ or Blanose™ CMC.

| grade  | structure |
|--------|-----------|
| MS-955 |           |

### key benefits:

- offers excellent bioadhesion in wet environments
- provides long term hold to denture adhesive creams and powders

### plasdone™ and flexifhix™ polymers

**INCI Name:** PVP

Plasdone™ polymers are pharmaceutical-grade homopolymers of N-vinyl-2-pyrrolidone (NVP) supplied as white, free flowing powders. Available in a range of molecular weights, they are characterized by K-value. PVP polymers are soluble in water, highly adhesive and form glossy, transparent, oxygen permeable films. Flexifhix™ polymer is a novel polymer based on PVP.

### toothpastes and mouthwashes

Plasdone™ K-29/32 polymer delivers non-abrasive and non-oxidative teeth whitening for brighter, whiter smiles. Plasdone™ K-29/32 polymer will form complexes with many of the chemicals that cause teeth stains resulting in a water-soluble complex that is easily removed during rinsing.

FlexiThix™ polymer is a rheology modifier for thickening challenging formulations. It is a good choice for anhydrous toothpaste formulations.

### denture cleansers

Plasdone™ polymers are highly effective tablet binders for denture cleanser tablets.

| grade   | structure | typical weight averages molecular weight <sup>†</sup> |
|---------|-----------|---|
| K-29/32 |           | 58,000  |
| K-90    |           | 1,300,000   |

Additional grades are available.  
† absolute molecular weight (SEC/MALLS)

### key benefits:

#### flexifhix™ polymers

- provides improved toothpaste structure and bead stand-up with less stringiness
- improves formula robustness over acrylate thickeners alone

#### plasdone™ polymers

- complexes with common staining agents to whiten teeth
- reduces *in vitro* teeth staining from cationic antibacterial and stannous compounds
- acts as a tablet binder resulting in tablets with high breaking force and low friability
- modifies solution viscosity
- forms water-soluble films
- adds lubricity

## plasdone™ S-630 polymer

**INCI Name:** VP/VA copolymer

Plasdone™ S-630 polymer is a pharmaceutical-grade 60:40 linear, random copolymer of NVP and vinyl acetate. The addition of vinyl acetate to the vinylpyrrolidone polymer chain reduces hydrophilicity and glass transition temperature (T<sub>g</sub>) of the copolymer relative to PVP. As a result, Plasdone™ S-630 polymer is an excellent adhesive material and a tougher, more flexible film former than PVP.

### denture cleansers

Plasdone™ S-630 polymer is a highly effective tablet binder for denture cleanser tablets. Because of their large size and high inorganic content, denture cleanser tablets need a highly adhesive tablet binder to increase tablet breaking force and reduce friability. In addition, the binder should be water soluble so that the consumer experiences, a clear, haze-free solution, upon tablet dissolution. Plasdone™ S-630 polymer delivers the performance required.

| grade | structure | typical weight averages molecular weight† |
|-------|-----------|---|
| S-630 |           | 47,000                                    |

Technical grades are also available. † absolute molecular weight (SEC/MALLS)

## polyplasdone™ polymers

**INCI Name:** PVP

Polyplasdone™ polymers are insoluble, crosslinked homopolymers of NVP that differ by particle size. The nonionic polymer swells on contact with water.

### toothpastes

With the increasing number of active ingredients that are not compatible with water, there is a growing need for thickeners for anhydrous systems. Polyplasdone™ polymer is an excellent choice for modifying rheology of an anhydrous toothpaste system.

### denture cleansers

Polyplasdone™ polymers combine multiple mechanisms to achieve rapid tablet disintegration at low use levels.

| product/trade name | structure | typical average particle size (microns) |
|--------------------|-----------|---|
| XL                 |           | 110–140                                 |
| XL-10              |           | 25–40                                   |

### key benefits:

- acts as a tablet binder resulting in tablets with high breaking force and low friability
- forms tough, clear, flexible films with high substantivity to skin

### key benefits:

- swells on contact with water and solvents to modify rheology
- thickens anhydrous systems
- acts as rapid tablet disintegrant

## polymers: cellulose ethers

### aqualon™ and blanose™

sodium carboxymethylcellulose (CMC)

**INCI Name:** cellulose gum

Aqualon™ and Blanose™ CMC are anionic, water-soluble cellulose ethers, produced by reacting alkali cellulose with monochloroacetic acid under controlled conditions. A variety of grades with different degrees of substitution (DS), viscosities and particle sizes to meet specific formulation requirements are available. Based on the local regulatory requirements of the final product formulation, grades that comply to food and pharmaceutical requirements are offered. Ashland provides CMC under the tradenames Aqualon™ CMC and Blanose™ CMC depending on site of manufacture.

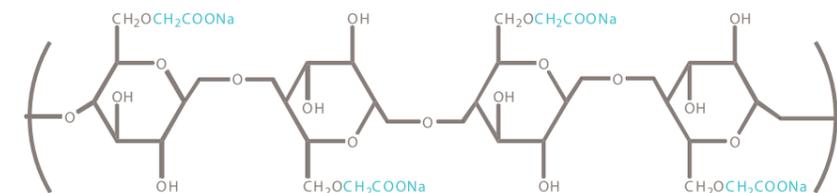
### toothpastes

CMC is used to modify rheology, bind water for the prevention of syneresis and impart desirable flow properties to the formulation. CMC provides excellent rheology properties such as shear thinning for ease of filling tubes and dispensing onto brush as well as excellent stand up, clean ribbon cut-off and smooth non-stringy appearance.

Selecting the CMC grade for your formulation will depend on the desired properties of the toothpaste formulation. Many grades are available. In general, Aqualon™ or Blanose™ 9M31F or 9M31XF CMC are good starting points. The Ashland team can help you select the optimum CMC grade.

### denture adhesives

In denture adhesive powders and creams, CMC provides the initial wet tack necessary for holding dentures in place. To get started, Aqualon™ or Blanose™ 7H3SXF CMC are suggested.



| aqualon™/blanose™ CMC grade | degree of substitution | typical Brookfield viscosity (mPa.s) at 25 °C | suggested application                    |
|-----------------------------|------------------------|---|--|
| 7MF, 7MXF                   | 0.7                    | 400–800 (2%) <sup>1</sup>                     | cream or liquid toothpaste               |
| 7H3SXF                      | 0.7                    | 1,000–2,800 (1%) <sup>2</sup>                 | denture adhesives                        |
| 9M8F, 9M8XF                 | 0.9                    | 400–800 (2%) <sup>2</sup>                     | baking soda, cream or gel toothpaste     |
| 9M31F, 9M31XF               | 0.9                    | 1,500–3,100 (2%) <sup>2</sup>                 | all toothpaste types                     |
| 12M31F, 12M31P, 12M31XP     | 1.2                    | 800–3,100 (2%) <sup>2</sup>                   | clear, cream, and baking soda toothpaste |

Structure is idealized structure of CMC with degree of substitution (DS) of 1.0. Grades designated with "X" have finer particle size. Viscosity in aqueous solution with concentrations noted ( ). Additional grades are available. The above chart lists common grades.

<sup>1</sup>Spindle number 2, 30 rpm

<sup>2</sup>Spindle number 3, 30 rpm

### key benefits:

- acts as a thickener for aqueous systems
- provides shear-thinning rheology properties
- inhibits syneresis formation
- provides initial wet tack to denture adhesive
- "COSMOS\* validated"

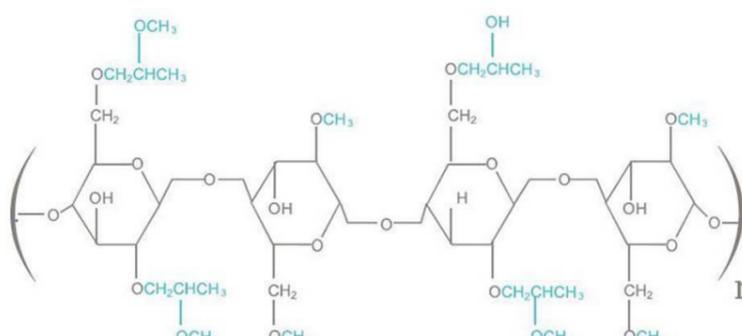
## benecel™ HPMC

**INCI Name:** hydroxypropylmethylcellulose

Benecel™ HPMC is high-purity, water-soluble, nonionic cellulose ether designed for use as a thickener, foam enhancer, foam stabilizer, water-binder, film former, as well as a co-suspending and co-emulsifying agent.

### key benefits:

- acts as highly efficient foam booster and stabilizer
- forms stable foam (higher wall elasticity)
- improves foam volume
- enhances the brushing experience by enhancing foam texture
- builds creamy and dense foam

| Grade | structure  | typical Brookfield viscosity (mPa.s) at 20° C <sup>1</sup> |
|-------|--|--|
| E4M   |  | 2,700–5,040  |

<sup>1</sup>2% aqueous solution, RVT viscometer, 20 rpm

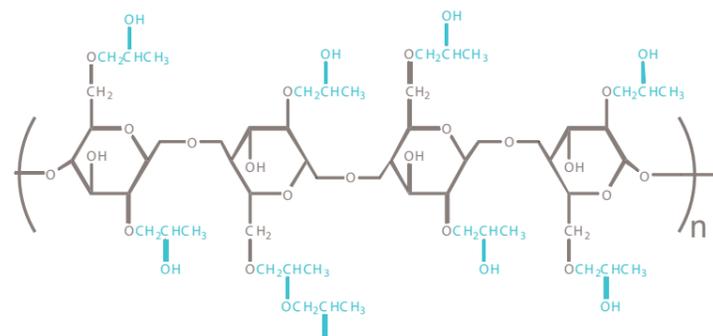
## klucel™ HPC

**INCI Name:** hydroxypropylcellulose

Klucel™ HPC is a nonionic water-soluble cellulose ether with a remarkable combination of properties. It combines organic solvent solubility, thermoplasticity, and surface activity with the aqueous thickening and stabilizing properties characteristic of other water-soluble cellulose polymers. HPC films are flexible without plasticizers and non-tacky at high humidity.

### key benefits:

- thickens anhydrous systems (all grades thicken propylene glycol and ethanol; low molecular weight L and E grades thicken polyethylene glycol)
- binds tablets

| Grade | structure   | typical Brookfield viscosity (mPa.s) at 25° C | approximate weight average molecular weight |
|-------|---|---|---|
| H     |  | 1,500–3,000 (1%) <sup>1</sup>                 | 1,150,000                                   |
| M     |   | 4,000–6,500 (2%) <sup>2</sup>                 | 850,000                                     |
| G     |   | 150–400 (2%) <sup>3</sup>                     | 370,000                                     |
| J     |   | 150–400 (5%) <sup>3</sup>                     | 140,000                                     |
| L     |   | 75–150 (5%) <sup>4</sup>                      | 95,000                                      |
| E     |   | 300–600 (10%) <sup>5</sup>                    | 80,000                                      |

Small and regular particle size grades availability. Viscosity in aqueous solutions with concentration noted ( ). Additional grades are available. The above chart lists common grades.  
<sup>1</sup>Spindle number 3, 30 rpm    <sup>2</sup>Spindle number 4, 60 rpm    <sup>3</sup>Spindle number 2, 60 rpm    <sup>4</sup>Spindle number 1, 30 rpm    <sup>5</sup>Spindle number 2, 30 rpm

## natrosol™ HEC

**INCI Name:** hydroxyethylcellulose

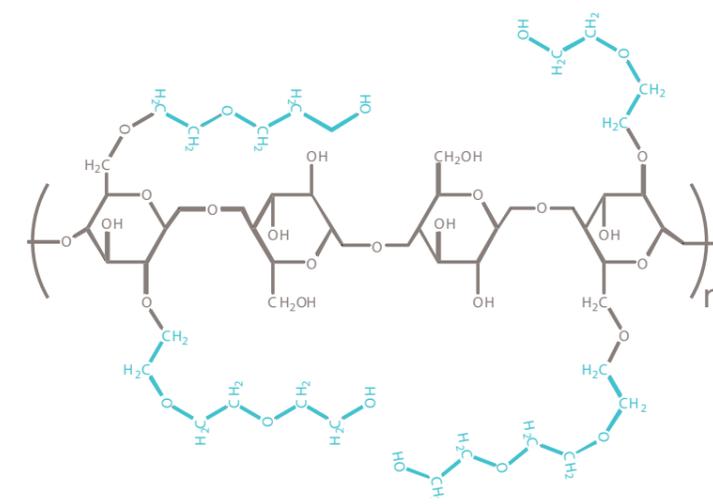
Natrosol™ 250 HEC, a nonionic, water-soluble polymer, is derivatized from cellulose. Dispersible in polyols and completely soluble in water, Natrosol™ 250 HEC is available in a wide variety of molecular weights.

### toothpastes

Natrosol™ 250 HEC is used as an effective rheology modifier and syneresis control agent where high di- and tri-valent salt tolerance is required. In addition, Natrosol™ HEC is stable with quaternary salts and other cationic actives such as Olaflur. In general, Natrosol™ 250 M PHARM HEC and Natrosol™ 250 H PHARM HEC are good starting points.

### key benefits:

- offers excellent tolerance to mono-, di-, and tri-valent cations
- provides rheology properties such as shear-thinning for ease of filling tubes during manufacture and ease of dispensing onto brush
- imparts glossy, smooth ribbon appearance
- inhibits syneresis formation
- is nonionic resulting in compatibility with wide range of actives

| grade   | structure  | typical Brookfield viscosity (mPa.s) at 25° C | approximate molecular weight |
|---------|--|---|------------------------------|
| HH, HHX |  | 3,500–5,500 (1%) <sup>1</sup>                 | 1.3 x 10 <sup>6</sup>        |
| H, HX   |  | 1,500–2,500 (1%) <sup>2</sup>                 | 1.0 x 10 <sup>6</sup>        |
| M       |  | 4,500–6,500 (2%) <sup>3</sup>                 | 7.2 x 10 <sup>5</sup>        |
| G       |  | 150–400 (2%) <sup>4</sup>                     | 3.0 x 10 <sup>5</sup>        |
| L       |  | 75–150 (5%) <sup>5</sup>                      | 9.0 x 10 <sup>4</sup>        |

The structure shown above is idealized chemical structure of Natrosol HEC with 2.5 degree of molar substitution (MS). Natrosol HEC grades designated with "PHARM" are compliant with the monograph requirements of the USP, EP and JPE. X = Smaller particle size grades. Viscosity in aqueous solutions with concentration noted in ( ).  
<sup>1</sup>Spindle number 4, 30 rpm  
<sup>2</sup>Spindle number 3, 30 rpm  
<sup>3</sup>Spindle number 4, 60 rpm  
<sup>4</sup>Spindle number 2, 60 rpm  
<sup>5</sup>Spindle number 1, 30 rpm

# polymer complexes

## peroxydone™ complexes

**INCI Name:** PVP [and] hydrogen peroxide

Peroxydone™ complexes are a family of stable, hydrogen-bonded complexes on vinyl Peroxydone™-based polymers with hydrogen peroxide. Peroxydone™ complexes are very stable, solid complexes that release hydrogen peroxide on contact with water or saliva in the mouth to provide oxidative teeth whitening. As Peroxydone™ complexes retain the properties of the base polymer, these unique complexes offer a range of solubility, substantivity, viscosity and film-forming benefits.

## teeth whiteners

Consumers want whiter and brighter teeth, but not all stains can be brushed away. Bleaching products that penetrate into and oxidatively whiten teeth provide effective results and, therefore, are popular with consumers. Peroxydone complexes are the logical choice for delivery of hydrogen peroxide to teeth. They provide excellent substantivity, bioadhesion, film-forming and thickening with excellent formulation stability without odor or taste, unlike other solid forms of hydrogen peroxide. Peroxydone complexes can be formulated into a wide variety of product forms, including liquids, gels, tablets, strips and films.

| grade | base polymer    | structure |
|-------|-----------------|-----------|
| K-30  | PVP             |           |
| XL-10 | Crosslinked PVP |           |

### key benefits:

- releases hydrogen peroxide for oxidative whitening
- are supplied as very stable powders
- act as excellent film formers, tablet binders or disintegrants
- provides a range of solubilities, substantivity and viscosities

# encapsulation technology

## captivates™ HC encapsulates

Captivates™ HC encapsulates series are small particles that contain an active ingredient, or core material, surrounded by a shell and are produced using a complex coacervation process. The shell materials are natural and nature-derived from tree-sap and food waste. During brushing when pressure is applied, the capsules break to release the core material. Capsule wall thickness, color, capsule size and core material can be customized to meet the desired properties of the applications. The capsule shells are biodegradable.

## toothpastes and mouthwashes

Captivates™ HC encapsulates enable the opportunity to create unique sensory experiences that appeal to consumers. Visible capsules have a minimum diameter of 500 microns to provide striking visual impact while delivering core materials. Encapsulates are non-identifiable to the naked eye in the 15 to 50 micron range. HC encapsulates are custom formulated; however, several standard starting point grades are available. The typical use level is 0.5-2.0%.

| grade               | function   | appearance     |
|---------------------|--|----------------|
| HC0004              | provides peppermint flavor burst                       | silver capsule |
| HC5605 <sup>1</sup> | releases a cooling flavor with hints of gentle warming | blue capsule   |
| HC5773              | delivers malodor suppression flavor                    | white capsule  |
| HC5774 <sup>2</sup> | releases refreshing citrus flavor                      | yellow capsule |
| HC5884 <sup>3</sup> | adds a refreshing green tea flavor                     | orange capsule |

All prototype capsules have typical average diameter of approximately 900 microns  
<sup>1</sup>HC5605 contains Blue 15. Not approved in oral applications in USA, Canada, Japan, Korea and Taiwan  
<sup>2</sup>HC5774 encapsulate is not approved for use in oral care applications in Japan and Turkey  
<sup>3</sup>HC5884 is not available in Korea and Philippines

### key benefits:

- adds exciting visual effect
- delivers flavor
- provides texture and sensory signals
- isolates and protects ingredients

## captivates™ GL encapsulates

Captivates™ GL encapsulates series are small particles that contain materials dispersed in a continuous hydrogel matrix. The GL encapsulate are made using JetCutter™ technology, which forms a hydrogel matrix that can entrap insoluble powders, oils and water-soluble actives. The process produces a uniform bead matrix, ranging from 250 to 3,000 microns, with high levels of encapsulated materials. Naturally derived materials such as chitosan, alginates and carrageenan can be used as the matrix material. The biopolymers used are biodegradable. Delivery triggers vary from dilution to pressure and temperature.

## toothpastes

Captivates™ GL encapsulates enable the use of color in new and unexpected ways in toothpaste. These encapsulates can be designed to slowly soften and release color during brushing providing a gradual color-changing signal.

### key benefits:

- adds exciting visual effect
- delivers color for signals during brushing

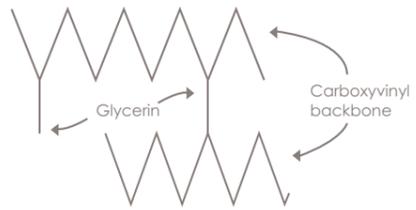
## hydrogels

### Lubrajel® BA hydrogel

Lubrajel® BA hydrogel is a clathrate of glyceryl acrylate and glyceryl polyacrylate that encloses water molecules via hydrogen bonding and Van der Waals forces. As supplied, this unique hydrogel contains about 50% water.

#### mouth moisturizers and mouthwashes

As it binds moisture, Lubrajel® BA hydrogel helps provide relief from the feeling of a dry mouth. It imparts a combination of high mucoadhesion, hydration, and non-Newtonian rheological properties to mouth rinses, gels and sprays.

| grade | chemical description  | theoretical structure   |
|-------|---|---|
| BA    | water, glycerin, butylene glycol, sodium polyacrylate, polyacrylic acid, benzoic acid, EDTA |  |

\*Lubrajel is a registered trademark of United-Guardian, Inc.

#### key benefits:

- provides hydration
- adds shear thinning characteristics, just like natural saliva
- enhances mucoadhesion to help hold moisture in the mouth
- provides cohesive rheological properties
- supplies lubricity for pleasant saliva-like mouth feel

## committed to healthier, beautiful smiles

At Ashland, we are committed to making your oral care formulations delight consumers. We go beyond an innovative ingredient portfolio to provide local technical and sales support.

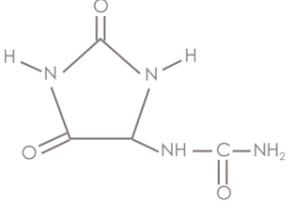
Ask us how we can help you achieve your formulation objectives.

## other

### allantoin

INCI Name: allantoin

Allantoin, a white odorless crystalline powder, has been widely used in various dental preparations, such as toothpastes and mouthwashes. Allantoin is a skin protectant agent with both soothing and moisturizing properties.

| grade         | chemical description | theoretical structure   |
|---------------|----------------------|---|
| allantoin USP | glyoxyldiureide      |  |

#### key benefits:

- promotes a healthy environment
- provides emollient properties
- protects mucous membranes



## regional centers

### North America

Wilmington, DE USA  
Tel: +1 877 546 2782

### Europe

Switzerland  
Tel: +41 52 560 55 00

### India

Maharashtra  
Tel: +91 22 61489696

### Asia Pacific

Singapore  
Tel: +65 6775 5366

### Middle East, Africa

Istanbul, Turkey  
Tel: +00 90 216 538 08 00

### Latin America

Mexico  
Tel: +52 55 52 76 6121

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