# powerplay vitafruit gel cream

formula # 100-10147 material # 906022



superfruit shot – morning wake up cream – advanced energy infusion



camu camu superfruit with Suprastim™



jelly-like texture with FlexiThix™



skin moisturization with Lubrajel\* Oil Free

## description

Unique, silicone free, jelly-like texture applies smoothly, delivers moisture, and leaves the skin feeling pampered. The combination of FlexiThix™ with Ashland acrylate polymers gives the jelly-like structure with a silky soft finish, while the Lubrajel\* Oil Free hydrogel contributes to the moisturizing benefits of this formula.

## ingredients

#### Suprastim<sup>™</sup> biofunctional

Camu camu "superfruit" extract rich in vitamin C with antioxidant nutritive and energizing properties to help mitigate the signs of skin fatigue and revive skin, providing a healthy glow.

#### FlexiThix<sup>™</sup> polymer

Patented thickener that provides a pleasant after-feel and requires no neutralization, imparts viscosity to glycols and plays an essential role in jelly-like appearance.

### Lubrajel\* Oil Free hydrogel

Provides slip and moisturization to the formula.

#### Optiphen<sup>™</sup> HD and Optiphen<sup>™</sup> 200 preservatives

Broad-spectrum preservative system.

#### Antaron<sup>™</sup> Sensory / Ganex<sup>™</sup> Sensory polymer

Delivers a softer after feel while contributing to formula stability.

#### RapiThix<sup>™</sup> A-60 polymer

Provides formula stability and increased viscosity. Easy to use and does not require neutralization. Delivers smooth gel cream texture.

#### Ceraphyl<sup>™</sup> SLK ester

Imparts a silky, light and powdery feel to the formulation.

## typical properties

description: pearlescent orange creamy gel

pH: 6.0 - 6.5

viscosity (D1): 30 000 – 50 000 cps

(Brookfield RVT | Spindle B | 5 RPM | 1 minute | 25°C)

This formula has passed 3-month accelerated lab stabilities and a 28-day challenge efficacy test. However, the preservative system has not been optimized to its lowest effective level.

Delivers hydration after 4 hours and 8 hours.





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| ingredients (trade name   INCI)                                   |  |         | supplier |
|---|--|---------|----------|
| phase A   |  |         |          |
| purified water  | Water/Aqua   | qs. 100 | Local    |
| Tetrasodium EDTA  | Tetrasodium EDTA   | 0.05    | Local    |
| Lubrajel* Oil Free hydrogel                                       | Glycerin (and) Glyceryl Acrylate/Acrylic Acid Copolymer (and) PVM/MA Copolymer   | 7.00    | Ashland  |
| Optiphen™ HD preservative booster                                 | 1,2-Hexanediol   | 3.00    | Ashland  |
| butylene glycol   | Butylene Glycol  | 7.00    | Local    |
| glycerin  | Glycerin   | 5.00    | Local    |
| phase B   |  |         |          |
| FlexiThix <sup>™</sup> polymer                                    | PVP  | 2.00    | Ashland  |
| phase C   |  |         |          |
| Montanov* 68  | Cetearyl Alcohol (and) Cetearyl Glucoside  | 0.20    | Seppic   |
| Optiphen 200 preservative   | Phenoxyethanol (and) Caprylyl Glycol   | 0.90    | Ashland  |
| Ceraphyl™ SLK ester   | Isodecyl Neopentanoate   | 2.50    | Ashland  |
| Lexfeel* N5   | Diheptyl Succinate (and) Capryloyl Glycerin/Sebacic Acid<br>Copolymer  | 1.00    | Inolex   |
| Antaron <sup>™</sup> Sensory / Ganex <sup>™</sup> Sensory polymer | VP/Acrylates/Lauryl Methacrylate Copolymer   | 0.25    | Ashland  |
| phase D   |  |         |          |
| alcohol 96°   | Alcohol  | 10.00   | Local    |
| phase E   |  |         |          |
| RapiThix <sup>™</sup> A-60 polymer                                | Sodium Polyacrylate (and) Hydrogenated Polydecene (and) Trideceth-6 (and) Tridecane  | 0.50    | Ashland  |
| Smart5  | Isododecane (and) Hydrogenated Tetradecenyl / Methylpentadecene  | 5.00    | IMCD     |
| PF Caipirinha Fresh G11724962                                     | Fragrance/Parfum (and) Benzyl Salicylate (and) Citral (and) Limonene (and) Linalool (and) Butylphenyl Methylpropional (Lilial) | 0.30    | Roberte  |
| phase F   |  |         |          |
| Suprastim <sup>™</sup> biofunctional                              | 1,3-Propanediol (and) Water/Aqua (and) Myrciaria Dubia<br>Fruit Extract  | 1.00    | Ashland  |
| Unicert* Yellow 08005-J (Sol. 1%)                                 | CI 19140 (yellow 5)  | 0.35    | Sensien  |
| Unicert Red 07004-J (sol. 1%)                                     | CI 14700 (red 4)   | 0.25    | Sensien  |
| Timiron* Silk Gold  | CI 77891 (Titanium Dioxide) (and) Mica (and) Tin Oxide   | 1.00    | Merck    |
| total   | '  | 100.00% |          |

## procedure

- 1. In the main beaker, mix phase A ingredients while heating to 70°C.
- 2. When phase A is homogeneous, sprinkle in FlexiThix polymer and homogenize until smooth.
- 3. In a side beaker, heat phase C ingredients (except Antaron/Ganex Sensory polymer) at 70°C until all melted. Then wet Antaron/Ganex Sensory polymer in phase C under stirring.
- 4. At 70°C add phase C (polymer stands as a wet powder) into the main vessel and homogenize. The formula should be homogeneous.
- 5. Cool down the batch.
- 6. At 25°C add phase D slowly and mix until smooth.
- 7. Then, add phase E ingredients one by one and mix well between each addition until smooth (viscosity increases).
- 8. At RT, premix phase F under stirring, add to the main beaker and mix well until homogeneous.
- 9. Stop once the batch color is uniform.

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