

Water Base Adhesives and Cohesives (Coldseals)

WET LAMINATING ADHESIVES

DESCRIPTION	APPLICATION METHOD	TYPICAL SUBSTRATE	STD	CUST	TYPICAL END USE/FEATURES
Fugitive	Automated, Brush, Pins	Paper/Film, Paper/Paper	•	•	Register tapes, credit cards, mailers
Dry Release – Fugitive	Flexo	Paper/Film, Paper/Paper	•		Coupons, used with UV topcoats
Permanent	Flexo, Gravure, Rod, Screen	Film, Foil, Paper	•	•	Strong adhesive bonds
Permanent – Case/Carton	Extruder, Roll, Spray, Wheel	Corrugated and Carton Substrates	•	•	Strong adhesive bonds
Padding Compound	Hand Brush, Roller	Paper	•	•	Padding paper

DRY ADHESIVES – PRESSURE SENSITIVE

DESCRIPTION	APPLICATION METHOD	TYPICAL SUBSTRATE	STD	CUST	TYPICAL END USE/FEATURES
Label Adhesive	Gravure	Paper	•	•	Permanent paper labels
Masking Adhesive	Gravure, Rod	Film, Paper	•	•	Protective masking for metal – automobile
Low Peel Adhesive	Flexo, Gravure	Paper	•	•	Bonds requiring no fiber tear
Laminating	Gravure, Reverse Roll, Rod	PE Film/PE Foam	•	•	Strong PE foam to PE film bond
Laminating	Flexo	Film/Film	•	•	Polypropylene to polypropylene for labels

COHESIVES (COLDSEALS)

DESCRIPTION	APPLICATION METHOD	TYPICAL SUBSTRATE	STD	CUST	TYPICAL END USE/FEATURES
Medical Packaging	Gravure, Rod	Film, Paper		•	Sterilizable, peelable bonds
Industrial Packaging	Gravure, Rod	Film, Paper	•	•	Flat stock for parts packaging
Single Face Corrugated	Gravure, Rod	Paper	•	•	Industrial parts/books packaging
Envelope Cohesive	Envelope Machinery	Paper	•	•	Self-seal envelopes
Band Cohesive	Slot Coater, Wheel	Paper	•	•	Napkins bands, currency straps