AMETM 1001

premium marine resins



AME premium marine resins have been the preferred and trusted resins for the most respected boat builders in the world for over 30 years. As one of the first premium resins ever designed for the marine industry, AME resins have a flawless record of providing long lasting performance that has yet to be equaled. These modified epoxy vinyl ester resins have been designed exclusively for the premium boat builder and great care has been taken to address performance and production needs. Ashland has met and exceeded the expectations across North America and Europe with a history of being the Market Leader and having products with reliable, durable, real world performance.

The AME 1001 resin is a high performing epoxy vinyl ester resin. This resin has improved physical properties as compared to standard marine general purpose resins. The large number of flex fatigue cycles demonstrates how the product can take a pounding without fear of failure. AME 1001 also yields a superior cosmetic finish which is highly regarded by the end user. The high heat distortion temperature (HDT) ensures great long term cosmetics even with dark colors.

Typical Property Comparison

| Property | AME 1001 Series | Standard Marine General Purpose Resin | Unit | Test Method |
|-----------------------|--------------------|--|--------|----------------|
| Tensile Strength | 9,500 | 6,400 | psi | ISO 527 |
| Tensile Modulus | 520 | 490 | ksi | ISO 527 |
| Tensile Elongation | 2.2 | 2.3 | % | ISO 527 |
| Flexural Strength | 14,100 | 12,000 | psi | ISO 178 |
| Flexural Modulus | 560 | 500 | ksi | ISO 178 |
| Flexural Fatigue | 65,461 | 20,953 | cycles | |
| Ultimate HDT | 99 | 87 | °C | ISO 75 |

BENEFITS:

Improved tensile and flexural strength and modulus

Excellent fatigue resistance

Ultimate HDT of 210 °F

Superior surface profile as compared to GP resins

Improved blister resistance as compared to GP resins

Exceeds DNV Grade 2 requirements

User friendly processing

Fast wet out

Minimal air entrapment







Innovation and Collaboration to Grow the Marine Market

For the world's top boat builders, Ashland has designed a complete line of premium gelcoats, epoxy vinyl ester resins, unsaturated polyester resins, low profile resins, fuel tank resins, and barrier coats. Combined with Ashland's boat building expertise, product development, and technical service, Ashland will help you become a better, more profitable boat builder.

Ashland's technical service team has an industry-leading reputation for solving problems. We work closely with our customers to understand specific application challenges and recommend the best product to meet business objectives. Whether focused on product design, process optimization or new product development, Ashland prides itself on building partnerships that lead to innovative solutions. Visit ashland.com/recreational-markets to learn more.

North America — Dublin, OH USA Latin America — Araçariguama, Tel: +1 614 790 3361

Europe — Barcelona, Spain Tel: +34 93 206 5120

India — Navi Mumbai Tel: +1 800 209 2475

Asia Pacific —Shanghai, P.R. China

Tel: +86 21 2402 4888

Brazil

Tel: +55 11 4136 6477

ashland.com/recreational-markets

- ® Registered trademark, Ashland or its subsidiaries, registered in various countries
- Trademark, Ashland or its subsidiaries, reaistered in various countries
- © 2017, Ashland / PC-13195.3

The information contained in this brochure and the various products described are intended for use only by persons having technical skill and at their own discretion and risk after they have performed necessary technical investigations, tests and evaluations of the products and their uses. Certain end uses of these products may be regulated pursuant to rules or regulations governing medical devices, drug uses, or pesticidal or antimicrobial uses. It is the end user's responsibility to determine the applicability of such regulations to its products.

All statements, information, and data presented herein are believed to be accurate and reliable, but are not to be taken as a guarantee of fitness for a particular purpose, or representation, express or implied, for which seller assumes legal responsibility. No freedom to use any patent owned by Ashland, its subsidiaries, or its suppliers is to be inferred.

