

# Ashland gelcoats

for the marine market

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Process	Product	Properties				Performance Attributes
		HAP %	Visc cps	TI	Gel Time min	
Premium Marine Low HAP White	MAXGUARD® NRP Superior Weatherable White Series	30	5000	5.5	17	Unsurpassed Weathering/ Superior Bister Resistance
	MAXGUARD® NRX Flexible White Series	30	5000	6	17	State of the Art Flexibility with Better Weathering than standard premium whites
	MAXGUARD® LE Series	30	5000	5.5	17	High weatherable low HAP white with patented LE technology & exceptional application properties
Premium Marine Low HAP Colors	MAXGUARD® NCP Series	33	4700	6	17	Boat MACT compliant colors, State of the art blush, blister, weathering, porosity, crack & application; Not color limited
	MAXGUARD® 33 LE Series	33	4700	6	17	High weatherable low HAP Colors with patented LE technology & exceptional application properties
Premium Marine VE Low Hap Barrier Coat	AME® VPRO Series	33	5000	5	12, 25	MACT compliant, 100% vinyl ester, no flex tradeoff, easy to spray with standard gelcoat equipment
MACT Compliant Marine Clear	MAXGUARD® CG 47 Series	47	4100	6	10	Exceptional Clarity, non-yellowing, easily repaired
Standard Marine Performance	MAXGUARD® MP Series	39	4500	5	17	Weatherable High HAP blister resistant Iso-NPG gelcoat with superior application properties
INSTINT™ Color Service	MAXGUARD® LEI & MPI Series	33/39	4500	5	17	1000+ Color Pails Ready To Order, MAXGUARD® LE and MP Series
Interior Topcoat	ENGUARD® 11 Series	30	4000	5	17	Exceptional Coverage, Non-clogging, Moisture resistant clean surface

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